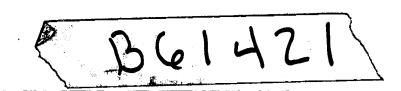
<u> </u>				1 188118 81181 118			-			*****	
<b>Work Orde</b> Friday, August 0											Page 1
Revision ID:	D205-634-011 Skidtube			Accept				S	etup Star Sto		
	8/6/2010 <b>St</b>	tart Qty: 1.00 eq'd Qty: 1.00			Cust Item I	D:			·	' 1 10011161 I	
Approvals:	Process Plan: _ QC:	- A	Date: 10-8-0			nte:		R	un Stai Sto	1 100111111 1	
Sequence ID/ Work Center ID		peration escription		Set Up/ Run Hours	Tool ID	Tool#	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision	n Nbr									
IIN D205-634	Rev F										
100 DC		Memo		0.00					BL	1 10.	-8-05
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	Pic	sk Kit		0.00				16	Ja Ji		
Packaging Packaging		Memo		0.00					- , - , , -		/

0.00

Siclorlia



QC4- 100% Inspect kits for completeness

Memo

120

Quality Control

## **Dart Aerospace Ltd**

W/O:			WORK ORDER CHANGES							
DATE	STEP	PRO	NGE	Ву	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector		
			-							
Part No	•	PAR #·	Fault Cate	gory:	NCR: Ves	No <b>DO</b>	Δ-	Date:		
1 411 110	Part No: PAR #:				QA: N/C Closed:					
NCR:				ER NON-CONFORMA						
DATE	STEP	Description of NC	ription of NC Corrective Action			Verific	cation	Approval	Approva	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date		ion C	Chief Eng	QC Inspecto	
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NOTE: Date & initial all entries

Friday, August 06, 2010 12:37:23 PM



Page 2

Item ID:

D205-634-011

Accept



Setup Start

Stop



**Revision ID:** 

**Start Date:** 

Item Name: Skidtube

Required Date: 8/20/2010

8/6/2010

Start Qty: 1.00

Req'd Qty: 1.00

Operation

Description



**Cust Item ID: Customer:** 

Reference:

Approvals:

Process Plan:

Date: \_\_\_\_\_ Tooling:

Date:

Tool ID

Start Run

Reject

Qty

Accept

Qty



QC:

Date: \_\_\_\_\_ SPC (Y/N):

Set Up/

**Run Hours** 

Date:

Tool # Plan

Code

Stop



Insp.

Stamp

Reject

Number

Sequence ID/ **Work Center ID** 

130

Packaging Packaging

Memo

0.00

0.00

Identify and pack for shipping as per PPP D205-634-011 Location:

140

QC

Quality Control

QC21- Final Inspection - Work Order Release

0.00

Memo

0.00

10/09/2198) MP 9-20

## **Dart Aerospace Ltd**

W/O:		WORK ORDER CHANGES									
DATE	STEP	PRO	PROCEDURE CHANGE  By Date Qty Chief E					Approval QC Inspector			
							Prod Mgr				
							i				
Part No	:	PAR #:	Fault Cate	egory:	NCR: Yes	lo DQA:	Date: _				
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NCR:			WORK ORE	ER NON-CONFORMA	NCE (NCR)		<u></u>				
DATE	OTED	Description of NC		Corrective Action Section		Verification	Approval	Approval			
DATE	STEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign & Date	Section C	Chief Eng	QC Inspector			
					,						
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NOTE: Date & initial all entries

## **Picklist Print**

Friday, August 06, 2010 12:37:27 PM

Work Order ID: 61111

Parent Item: D205-634-011

Parent Item Name: Skid

Skidtube



**Start Date: 8/6/2010** 

Required Date: 8/20/2010

Page 1

Start Qty: 1.00

Required Qty: 1.00

Comments:

IPP Rev:P $\Box$ 02.08.28 $\Box$ Removed QC5 from Step  $5\Box$ KJ $\Box$ 

IPP Rev:Q 08-08-12 now @ chg 006 (DSI 9417) DD verified by: IPP Rev R 09.01.28 now chg 007 DSI9417 revB EC verified by:

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Status Issued
D205-634-041		Manufactured	No			110	Each	0.0000	1	1 6(42	-) /i	Holf
K10003	MUNOS	Manufactured	No			110 .	Each	3.0000		1	T	Wallow

<b>Location</b>	Loc Qty	Loc Code	Car
PKG	3		
57963	0		
59669	3		

CONFOR

## **Dart Aerospace Ltd**

W/O:	T		\\/	ORK ORDER CHANGI	E @				4° AP	
					By			Approval	Approval	
DATE	STEP	PROCEDURE CHANGE				Date	Qty	Chief Eng / Prod Mgr	QC Inspector	
									• .	
								<u>.</u>		
Dow No.		DAD #	Fault Oat		NCD: Voc	No DC	· · · · · · · · · · · · · · · · · · ·	Data	L	
Part No		PAR #:								
Resolution:										
NCR:		V	VORK ORE	DER NON-CONFORMA	NCE (NC	R)				
DATE	STEP	Description of NC	Corrective Action Section B			Verif	ication	Approval	Approval	
DATE	SIEP	Section A	Initial Chief Eng	Action Description Chief Eng	Sign Dat	e Sec	tion C	Chief Eng	QC Inspector	
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NOTE: Date & initial all entries